

A grayscale, high-angle photograph of a busy industrial factory floor. The scene is filled with various pieces of machinery, including several robotic arms mounted on overhead tracks. Workers in hard hats and work clothes are seen walking through the aisles. In the foreground, a forklift is visible. The overall atmosphere is one of a large-scale manufacturing environment.

sewio

Webinar 09/2017

How precise indoor location data help to enable Industry 4.0.

Milan
CEO

Simek,

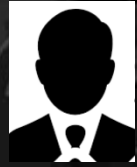
Sewio provides location data
with industry precision

It allows to our partners to

Transform Workflow Into a
Digital Visible Process



Most often manager's questions



*“why forklifts have so high **stop** time?:*



*“how much time pallet spent in **repair zone** in average“*



*“how many pallets are waiting **in queue**”*



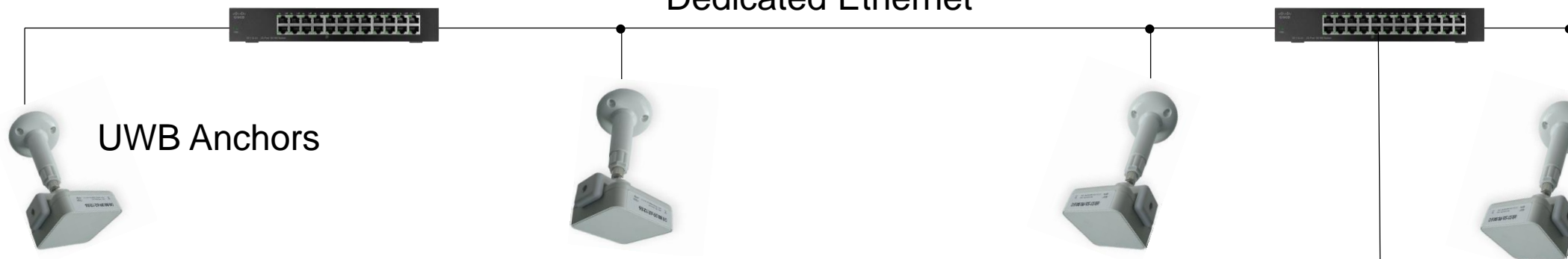
*“it is quite common **to search** for pallet more than 1 hour*



*“generally, forklift waits **here** more than 2 minutes until the corridor is empty“*

SEWIO UWB BASED RTLS – SYSTEM ARCHITECTURE

Dedicated Ethernet



UWB Anchors

RTLS Studio SW

Location Engine
Monitoring
Visualization
System management
Data Analytics



UWB Tags



WHY SEWIO TECHNOLOGY?



Save time during deployment
No calibration/no fingerprinting



Industry level of
accuracy < 50cm



Easily scales in space.
Supports 1000+ tags



Fast delivery.
Made in Czech republic



3 X REAL USE CASES ENABLING INDUSTRY 4.0

Digitization of ...

Intralogistics flow



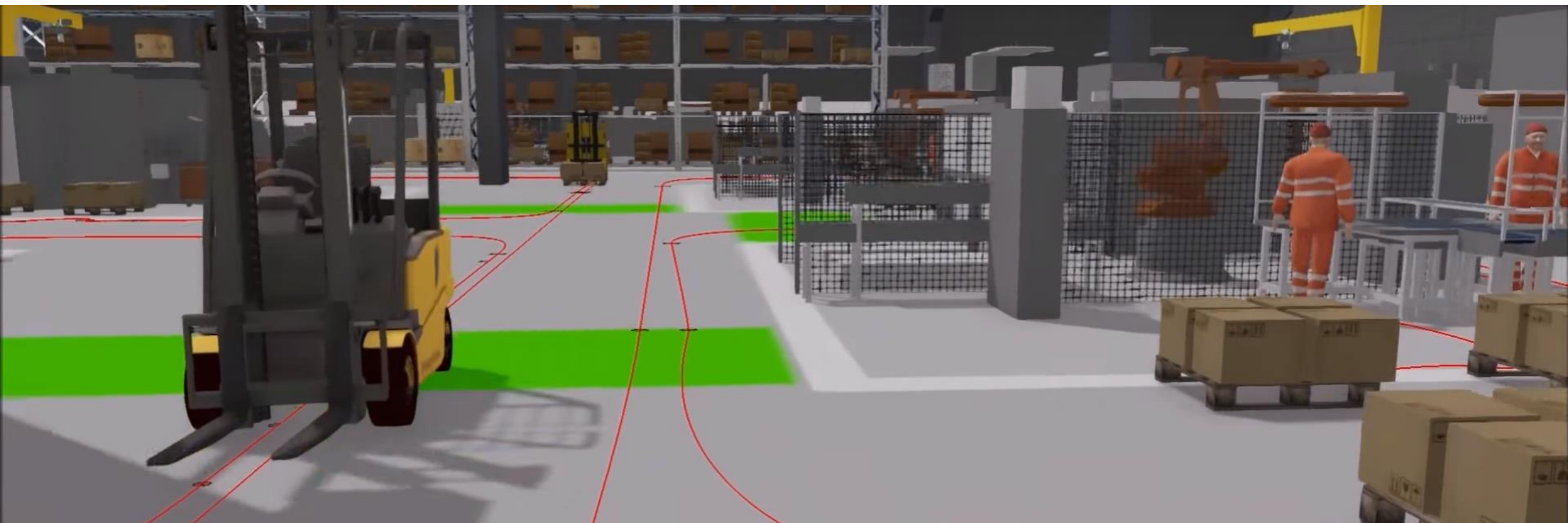
Loading/unloading spots



Material flow



#1. DIGITIZATION OF INTRALOGISTICS FLOW FOR AUTOMOTIVE



#1. DIGITIZATION OF INTRALOGISTICS FLOW FOR AUTOMOTIVE

Goal:

To create **Digital Twin** of intralogistics.

Digital Twin allows effective monitoring, fast planning, virtualization of daily operations, training of new staff in virtual environment.

Technical info:

Facility: 11 000 m², with aisles of shelves

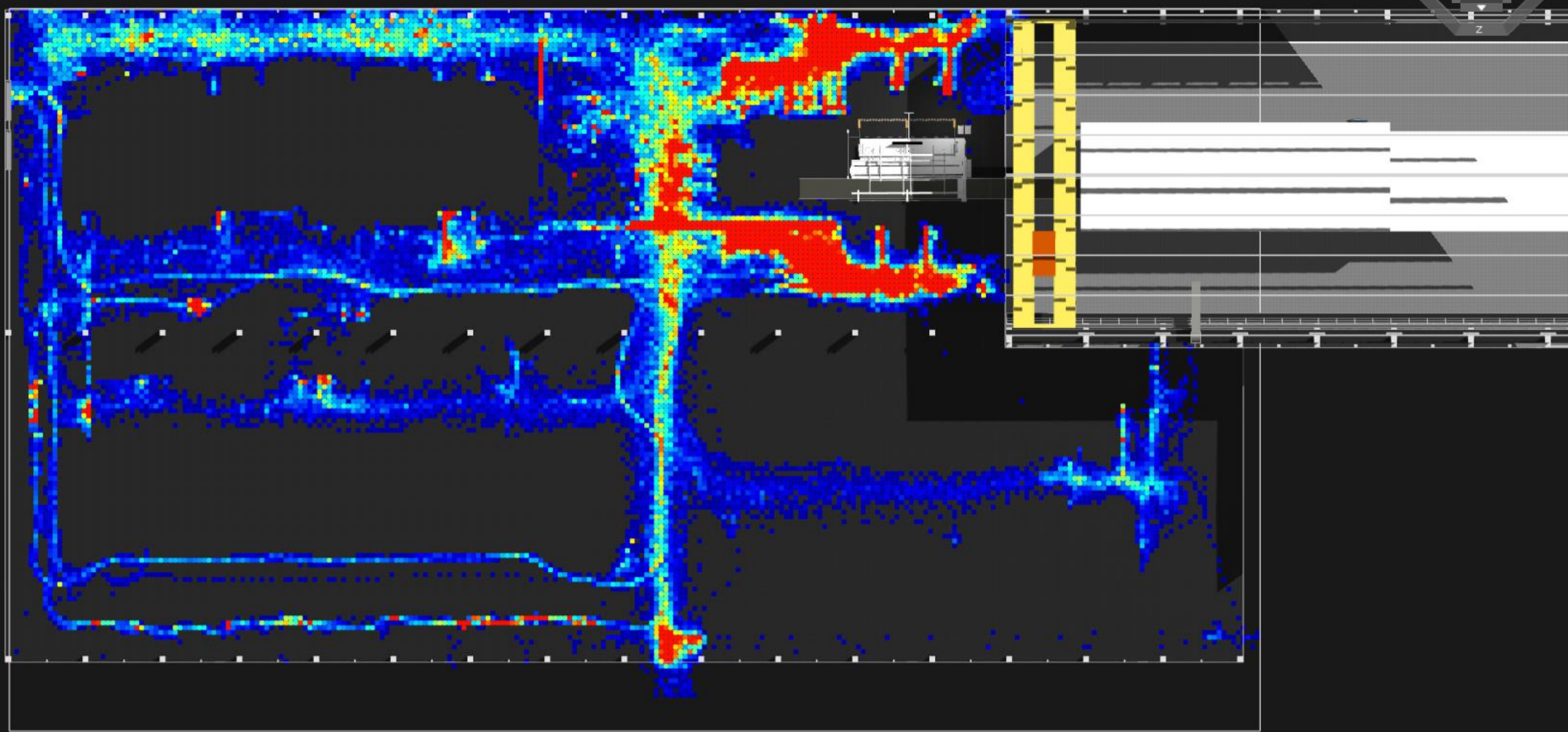
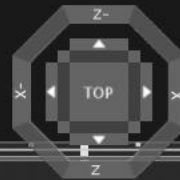
Realization: 8 months

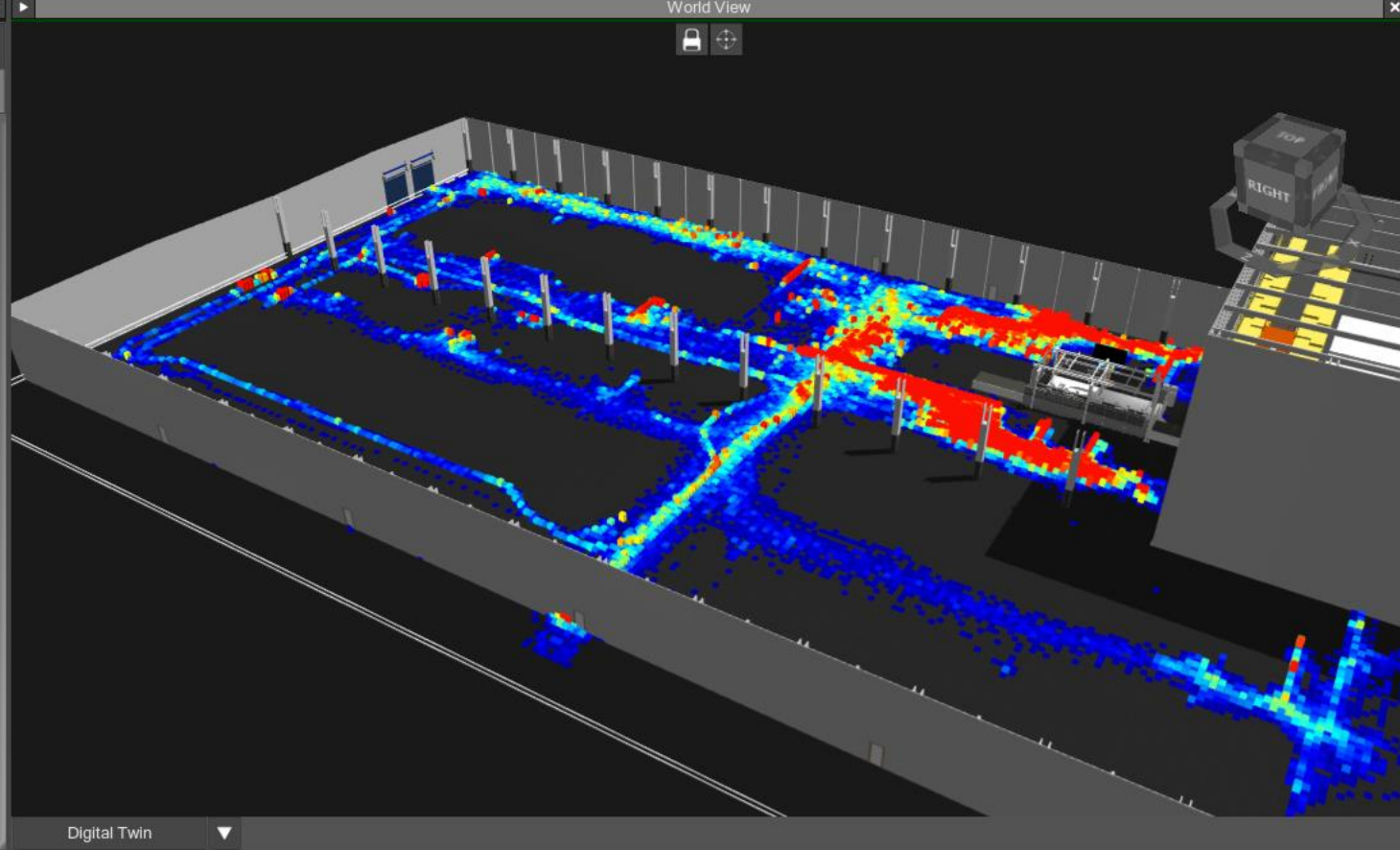
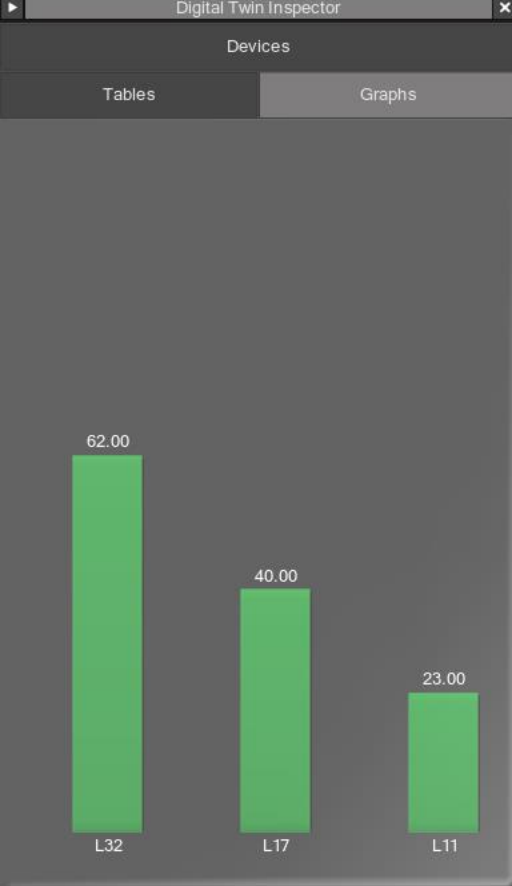
#Anchors: 66, # Tags: 70

500k location data/day

Data: ID, Battery status, X,Y position, Rotation







Monitoring control 2

Monitoring control

Server

Start

Spaghetti

Intensity map settings

Min value	0
Max value	50.0000
Max height	1.0000

Clear data

Spaghetti setting

Max lines	5 000.0000
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Clear lines

Analysis

Devices

Name	Type	
L32	Forklift	<input checked="" type="checkbox"/>
L02	Forklift	<input checked="" type="checkbox"/>
NAN	Forklift	<input type="checkbox"/>
12-1	Agv	<input checked="" type="checkbox"/>
10-B	Agv	<input checked="" type="checkbox"/>
12-3	Agv	<input type="checkbox"/>
10-A	Agv	<input type="checkbox"/>
12-4	Agv	<input type="checkbox"/>

Digital Twin Resource List 1

Icon	Resource ID	Icon	Resource ID	Icon	Resource ID	Icon	Resource ID
	L17		L31		L50		L02
	L11		L32		L02		L02
Type	Forklift	Type	Forklift	Type	Forklift	Type	Forklift
Overall time	03:52:57	Overall time	04:42:02	Overall time	11:22:14	Overall time	10:50:13
Stop time	06:36:41	Stop time	06:16:13	Stop time	06:36:12	Stop time	04:58:35
Run time	03:52:57	Run time	04:42:02	Run time	04:46:01	Run time	04:58:35
Distance		Distance		Distance	36 335.7569	Distance	



#2. DIGITIZATION OF LOADING SPOTS FOR BREWERY



#2. DIGITIZATION OF LOADING SPOTS FOR BREWERY

Goal:

To detect accurate position of forklift at loading and unloading spots and provide this position to WMS

Problem:

Actual solution of passive RFID solution requires frequent forklift antenna calibration, failed readings.

Technical info:

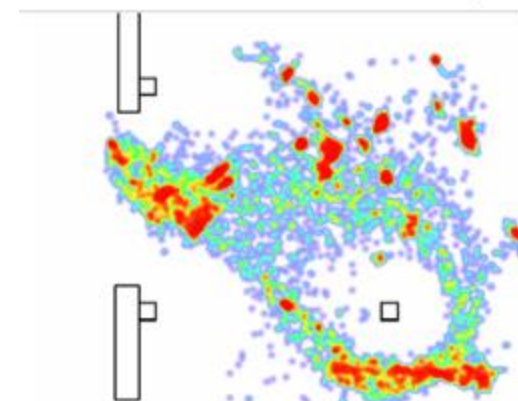
Facility: 15 000 m², indoor/outdoor

#Anchors: 120, # Tags: 20

Realization: 7 months/in progress



Heatmap



#3 – DIGITIZATION OF MATERIAL FLOW FOR CABLE COMPANY



Problem:

- Significant material losses throughout the production process
- Insufficient ways of tracking cables within factory

Estimated annual loss of copper
caused by insufficient tracking of specific wire and cable weights

1,1
mil
EUR

Illustration photo

#3 – DIGITIZATION OF MATERIAL FLOW FOR CABLE COMPANY

Goal:

To digitize process of handling with metal coils,

Challenge:

Full metal environment, coils hit each other, high rotation.

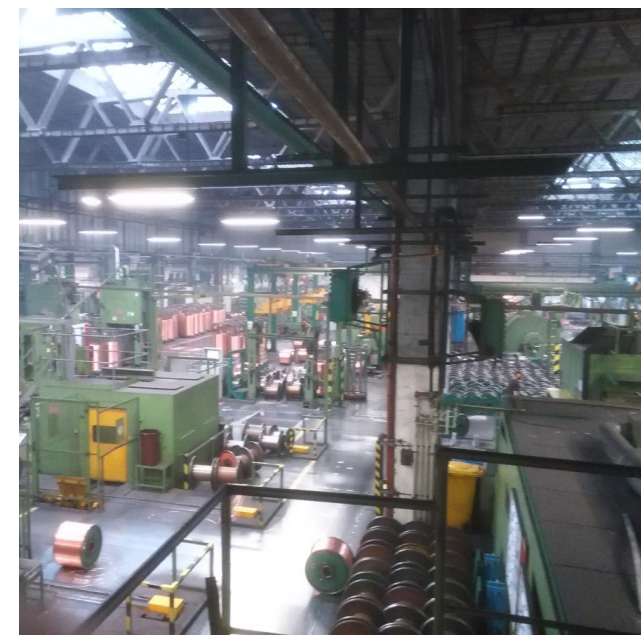
Technical info:

Facility: 10 000 m², indoor

Realization: 4 months

Special resistant housing of Tags,

#Tags: 200



#3 – DIGITIZATION OF MATERIAL FLOW FOR CABLE COMPANY

Project's main outcomes and benefits



**1,1 mil
EUR**



Annual loss



**0,5 mil
EUR**

Initial investment

**1,0 mil
EUR**

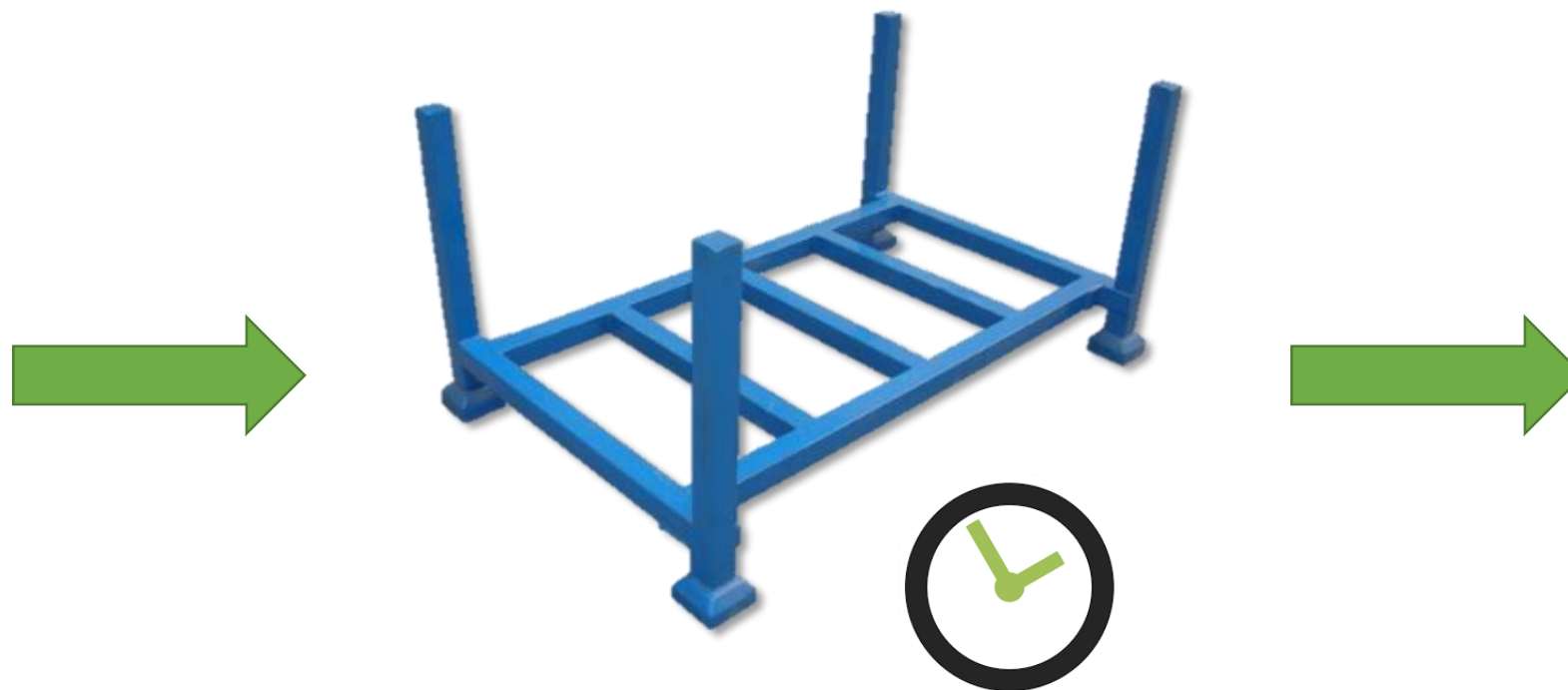


Expected Annual
savings

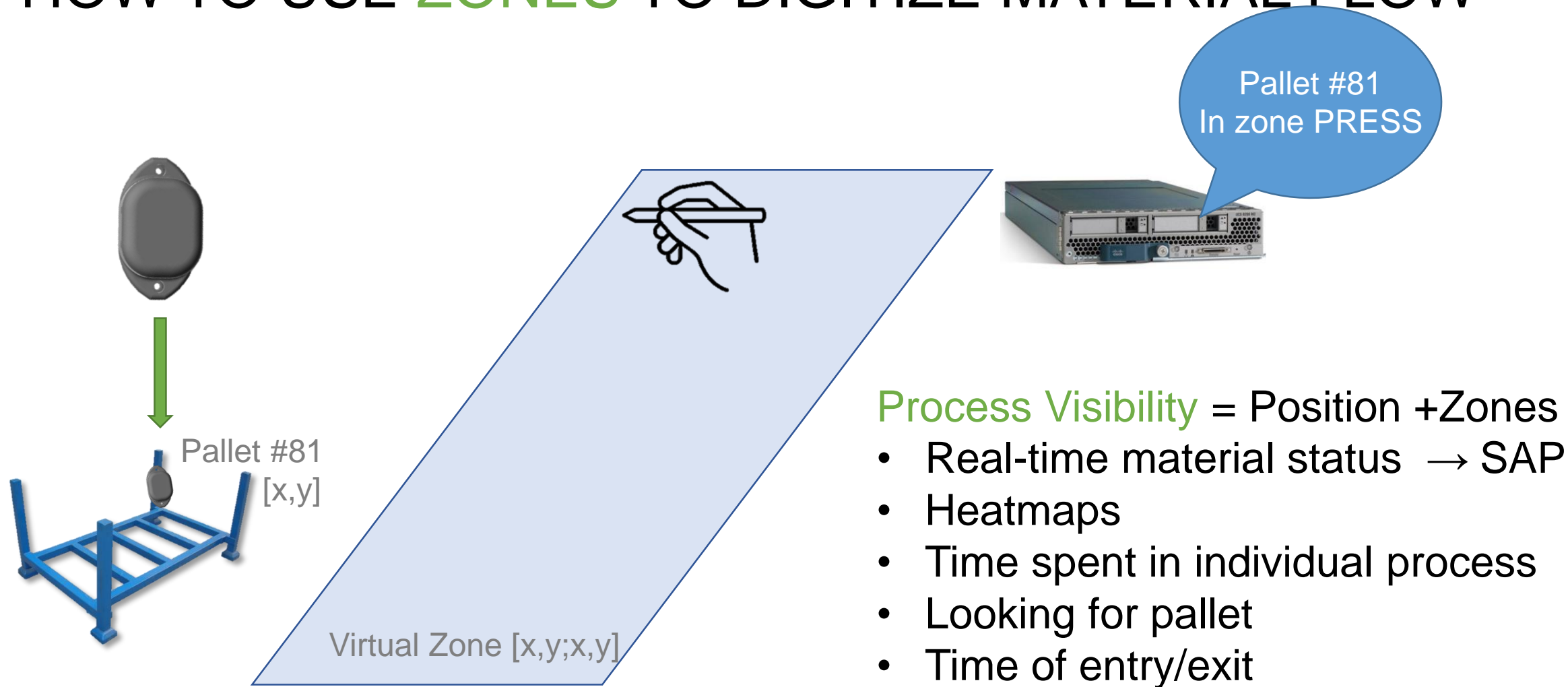
DEMO TIME



HOW TO USE ZONES TO DIGITIZE MATERIAL FLOW



HOW TO USE ZONES TO DIGITIZE MATERIAL FLOW

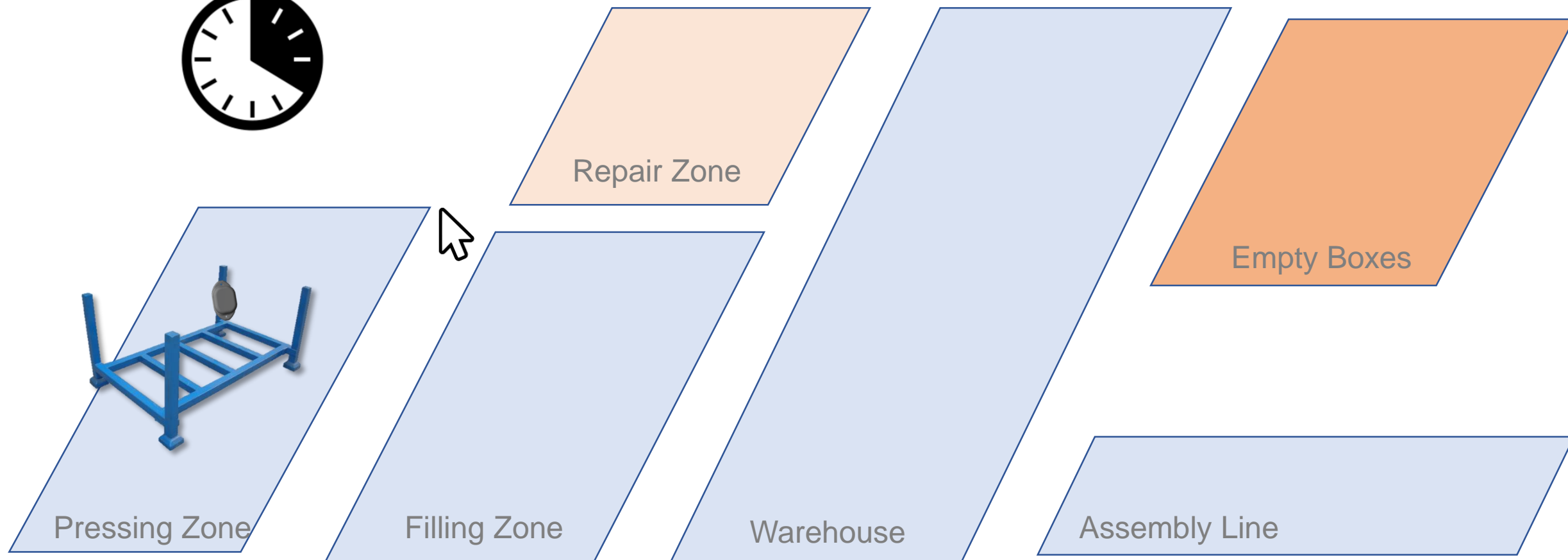


Process Visibility = Position +Zones

- Real-time material status → SAP
- Heatmaps
- Time spent in individual process
- Looking for pallet
- Time of entry/exit

HOW TO USE ZONES TO DIGITIZE MATERIAL FLOW

ONLINE DEMO



TRANSFORM WORKFLOW INTO A DIGITAL VISIBLE PROCESS

Thank you

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